## 27-750, Texture, Microstructure & Anisotropy: popLA Demonstration

#### A.D. Rollett, Carnegie Mellon Univ.



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CARNEGIE MELLON UNIVERSITY

DEPARTMENT OF MATERIALS SCIENCE AND ENGINEERING Last revised: 27th April 2014

#### *Objective*

- The objective of this lecture is to introduce students to the preferred orientation package from Los Alamos (popLA) so that they can analyze pole figure data, produce an orientation distribution and calculate basic properties.
- Some familiarity with pole figures and orientation distributions is assumed.

#### Questions, Practical Exercises

- 1. What is a standard sequence of operations to obtain an Orientation Distribution (OD) from a set of experimentally measured pole figures?
- 2. What is the most important check on the quality of the OD calculation?
- 3. How do you detect problems with defocussing, and what practical steps can you take to correct them?
- 4. Why is the alignment of the specimen in an x-ray goniometer important for subsequent texture analysis?
- 5. Why is it helpful to rotate (in-plane) pole figures before analysis?
- 6. What properties can you calculate with popLA? (This is not covered in this lecture you need to explore the package!).

#### Outline

- popLA, at the moment, is a DOS-based package. (Work is in progress to write a new GUI for XP.) The basic sequence of steps to use the program for analyzing a pole figure data set are as follows.
  - Process the raw PF data (subtract background, apply defocussing correction, normalize)
  - Use the series expansion method (fitting of generalized spherical harmonics) to preform a preliminary OD analysis of the data
  - Use the re-normalized result from above as input to a WIMV analysis (calculation of a discrete OD)
  - Plot the results
  - Calculate volume fractions of texture components of interest
  - Calculate inverse pole figures, non-measured pole figures
  - Calculate sets of individual orientations weighted by their fit to the OD

#### POPLA

**Preferred Orientation Package-Los Alamos** 

A.D. (Tony) Rollett with thanks to Carl Necker, Los Alamos National Laboratory, and Raul Bolmaro, Rosario Univ., Argentina

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adapted from ICOTOM 15 Workshop, 2008

#### What can PopLA do for you?



## What is happening with PopLA?

C:/x/popla.bat

1980s to Present: DOS based coherent set of programs works on many PC systems (started on IBM 286 DOS machine)

Microsoft's advent of Windows XP and Vista finding some issues, particularly with DOS screen capture

Non-Windows based format not as user friendly to the Windows based world

LANL contract with University of Rosario, Rosario Argentina create a Windows based interface to run popLA user friendly interface remove programs that were driven by 'slow' computer speeds improve functionality

### Workshop Outline

Historical information

Things to keep in mind before using PopLA

Review classic PopLA with typical data processing scenario

Introduce the New and Improved PopLA

A look under the hood – how the critical programs work

Supplementary tools to be used in concert with PopLA

What can you do to help improve PopLA?

## **PopLa Nucleation and Growth**



#### Los Alamos thinking....



+



Automate the process of evaluating and presenting texture

### **PopLA Brains Trust**



#### Fred Kocks



#### John Kallend



**Tony Rollett** 



**Gilles** Canova



Rudy Wenk

Raul Bolmaro Carl Necker Carlos Tome Tayfur Ozturk Stuart Wright

#### **PopLA History**

Time stamp on many of the critical programs: 1988-1989

Kocks, Canova, Tome, Rollett, Wright, Computer Code LA-CC-88-6 (Los Alamos, NM: Los Alamos National Laboratory, 1988)

Kocks, Kallend, Wenk, Rollett, Wright, Computer Code LA-CC-89-18 (Los Alamos, NM: Los Alamos National Laboratory, 1989)

Minor changes through the early 1990s

Otherwise: unchanged

#### Before using PopLA....



typical 5-axis goniometer



Proper goniometer alignment required!

Keep peaks from shifting!

PopLA is only as good as your measurements! (Garbage in, garbage out)



### **Geometric Defocussing**

- The combination of the θ-2θ setting and the tilt of the specimen spreads out the beam on the specimen surface.
- Above a certain spread, not all the diffracted beam enters the detector.
- Therefore, at large tilt angles, the intensity decreases for purely geometrical reasons.





Fig. 13. Change in shape and orientation of the irradiated spot on the sample surface for different sample inclinations as a function of tilt angle  $\alpha$  and Bragg angle 2 $\theta$ . The incident beam is cylindrical with 2 mm diameter.

Tilting of a random sample will result in a reduction of peak height and broadening of peak width; this can lead to overlap of peaks and cross-talk between pole figures.

#### Importance of Defocussing Corrections

- Defocusing correction more important with decreasing  $2\theta$  and narrower receiving slit.
- Best procedure involves measuring the intensity from a reference sample with random texture.
- If such a reference sample is not available, one may have to correct the available defocusing curves in order to optimize the correction.
- An important point to be aware of is that the exact shape of each defocussing curve depends on the material and the machine. The material influence is primarily through the diffraction angles (correction is more important for small angles). The machine influence is primarily through the slit widths (acceptance angle at the detector, e.g.).



Fig. 24 Intensity correction for x-ray pole-figure determinations in reflection geometry. Selected flections of quartz. Cu  $K\alpha$  radiation (from Baker *et al.*, 1969).

### **Coordinate Systems and Rotations**



=RD

Mark samples with orientations Record connection between sample nomenclature and orientation with goniometer reference frame. 3=ND 2=TD



**popLA** assumes a counter-clockwise data sequence in files thus UNRAW inverts the spin (RAW-EPF) since 'our' goniometer spins clockwise. Check the sense of rotation on your own system!

Keeping track of these orientations is critical when dealing with non-symmetric textures as well as when you write your own programs to convert goniometer specific data into popLA format.

## Instrument vs. Material Frames



It can easily happen that the sample is mounted in the instrument (x-ray goniometer, for example) in such a way that the natural material axes are *not* aligned with the instrument axes.

How can you tell that the instrument and material (sample) axes are not aligned? Generally the pole figures tell you immediately, especially if any plane rolling has occurred during the lifetime of the material.



# Instrument vs. Material Frames, contd.



So, what can you/ should you do about this issue?

Answer: if you expect the texture to reveal the inherent material axes (that are a consequence of its thermomechanical history), then make the measurement and perform the rotations on the pole figures (in the X-Y plane: page 2, #4).

Caution: if the mis-match between Materials and Instrument axes is more complicated than just in the X-Y plane, you will have to first compute the OD, then re-calculate *complete* pole figures, then you can use the popLA tool that permits out-of-plane rotations (page 2, #5). Alternatively, you can generate a Weighted List of orientations and rotate all the rotations in that list. This tool does not exist in popLA at this point so you will have to write your own program.



### Data Formatting

#### IT MUST BE PERFECT!

First line is (a26) to include an 8 character name (a limitation) and date? Second line:

Fortran (a5,4f5.1,5i2,2i5,2a5)

(hkl,DR,RM,DAZ,AZM,IW,JW,IPER,IAVG,IBG,stuff)

Third line+:

(1x,18i4) if i>9999 then all data in the pole figure is scaled – IAVG<100

(1x,19i4) every fourth line if background is measured for each ring

(in which case IBG=0)

end of pole figure data block is marked with a blank line before others are appended.

 cnu5258p 3-7-03 approx.75%rolled

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#### Home Page

popLA: preferred orientation package - Los Alamos (Page 1)

U.F. Kocks, J.S. Kallend, H.R. Wenk, A.D. Rollett, S.I. Wright (April 1995)

0. QUIT

- 1. Get specimen DIRECTORY and VIEW a file
- 2. MASSAGE data files: correct,rotate,tilt,symmetrize,smooth,compare
- 3. WIMV: make spec.SOD; calculate PFs and inverse PFs; make matrices
- 4. HARMONIC analysis: COMPLETE rim (.FUL), get Roe Coeff.file (.HCF)
- 5. CONVERSIONS, permutations, transformations, paring

6. DISPLAYS and plots

- 7. Derive PROPERTIES from .SOD or .HCF files, make WEIGHTS file for simul.
- 8. DOS (temporary: type EXIT to return)\_

Please type a number from 0 to 8 -->

DISPLAYS AND PLOTS

(popLA page 6)

0. Quit

1. Return to Page 1

----- POLAR REPRESENTATION (Wenk and Kocks) ------

**DENSITY PLOTS:** 

2. POD: colors or gray-shades on VGA

(with possibility to capture into .PCX file or such)

or (with less resolution) direct to hp-LASERJET or PS-file

CONTOUR PLOTS:

3. OD sections from density files (Wenk program): very slow!

4. single PF from density file (Wenk program, slow)

5. single PF from density file (Kallend program, need PP.EXE or hp-plotter)

DISCRETE ORIENTATION PLOTS:

6. PFs, points or contours (Tome/Wenk program)

7. DIORPLOT: all OD sections and projections, compatible with POD

----- SQUARE SECTIONS (Kallend): cub/hex/tetr.cry.,ort/mono samples

8. Colors on screen (fast, but limited options).

9. Contours on hp-Laserjet (needs PP.EXE) or hp-plotter

Please type a number from 0 to 9  $\rightarrow$ 

Graphics page

#### Demo.raw

#### POD



#### Home Page

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## *"Massage" page* UNRAW

MASSAGE DATA FILES (mostly PFs)

(popLA page 2)

0. Quit

1. Return to Page 1

2. Make THEORETICAL defocussing & background file: .DFB (R. Bolmaro)

3. DIGEST Raw Data (.RAW), with experior theor. .DFB: make .EPF

4. ROTATE PFs or adjust for grid offsets: make .RPF or .JWC

5. TILT PFs around right axis: make .TPF (T. Ozturk)

6. SYMMETRIZE PFs: make .QPF or .SPF or .FPF

- 7. EXPAND PFs back to full circle (needed for WIMV & harm.): .FPF
- 8. SMOOTH PFs or ODs with Gaussian Filter (quad, semi, or full): make .MPF
- 9. Take DIFFERENCE between 2 files (PFs or ODs): make .DIF

# Convert Raw -> EPF

#### UNRAW

DEMO RAW 17,447 10-0-93 8 | Volume in drive C has no label olume

Directory of C:\x\demo16FB |:50a DEMO.RAW

1 file(s) 17,447 bytes

0 dir(s) 2,147,155,968 bytes free

Note: If your data are on a SCINTAG .RR file: use DA5READ to make .RAW

If they are on a PHILIPS .RAW file, use UNPHIL to make our .RAW

If they are on an Aachen pole figure file, use AC2LA to make .EPF

If they are on a RIGAKU .PFG file: use RIG2LA to make our .RAW

(but you must have a PWD subdirectory into which it puts it:

compliments of RIGAKU/USA.)

(BREAK now to do any of the above..., else RETURN)

Press any key to continue . . .

**Empirical Defocussing Correction** 

Note: the sample is assumed to have rotated counter-clockwise

Data will be sequenced clockwise in .EPF

Enter name of raw data file (ext .RAW assumed) demo

Enter name of correction file (ext .DFB assumed)demo

Cu rol.90%, pt.reXeX (from Necker' demo (hkl)=(111) Background= 195 Using correction curve 1 ...correcting raw data ... extrapolating outer ring ...normalizing. Normalization factor= .088 ...writing corrected data to demo .EPF .... output demo Cu rol.90%, pt.reXeX (from Necker' (hkl)=(200) Background= 248 Using correction curve 2 ...correcting raw data ...extrapolating outer ring WARNING! Extrapolation gives negative intensities. Values set to 1 ...normalizing. Normalization factor= .134 ...writing corrected data to demo .EPF Cu rol.90%, pt.reXeX (from Necker' demo (hkl)=(220) Background= 433 Using correction curve 3 ...correcting raw data ...extrapolating outer ring ...normalizing. Normalization factor= .167 ...writing corrected data to demo .EPF Stop - Program terminated. Press any key to continue . . .

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(popLA page 6)

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Please type a number from 0 to 9  $\rightarrow$ 

Graphics page

#### POD input

quadrants or (circles): 1,2,3-6,7-12 1-2,3-11 (8) semi-circles: : 1,2,3-12 1-2,3-11 Enter the number of plots on page ( $\leq 12$ )  $\rightarrow 3$ Enter name of data file # 1 --> demo.epf Scanning data set identified by: Cu rol.90%, pt.reX DFB=demo demo (111)0 to start with this data set -->0 n to skip n data sets Scanning data set identified by: demo Cu rol.90%, pt.reX DFB=demo (200)Scanning data set identified by: Cu rol.90%, pt.reX DFB=demo demo (220)Absolute MAXIMUM of all plots in file = 1299. Absolute MINIMUM of all plots in file = 0. Now you will determine the intensity scale to be used, on the basis of 8 major contours. (Some choices will later put 2 intervals each.) Choose highest contour value <default=max.> <e.g.: 200,400,800,1600,3200> -->0

## POD input, contd.

demo Cu rol.90%, pt.reX DFB=demo (220)Absolute MAXIMUM of all plots in file = 1299. Absolute MINIMUM of all plots in file = 0. Now you will determine the intensity scale to be used, on the basis of 8 major contours. (Some choices will later put 2 intervals each.) Choose highest contour value <default=max.> <e.g.: 200,400,800,1600,3200> --> 800 -- How many major contours below intensity 1.0? <e.g.: 3, 3, 1, 3, 2> <default to specify lowest value next> --> 1 MAJOR CONTOURS will be at (times random): 8.00 5 66 4.002.83 2001 41 1.00.71 HIGH resolution. Contours: Y 0: OK; 1: try again --> 0



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Please type a number from 0 to 8 -->

### "Massage" page

#### ROTATE

MASSAGE DATA FILES (mostly PFs)

(popLA page 2)

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- 9. Take DIFFERENCE between 2 files (PFs or ODs): make .DIF

Directory of C:\x\demo16FB |:59a DEMO.EPF 1 file(s) 17,607 bytes 0 dir(s) 2,147,155,968 bytes free **ROTATE POLE FIGURES AND/OR CHANGE GRID** Program by John Kallend 1. Symmetry analysis and rotation about center *Rotate*2. Change grid azimuth offset (JW)
3. Change grid polar and azimuth of *Output*4. Invert spin 3. Change grid polar and azimuth offset (IW,JW) Enter 1, 2, 3, or 4 --> 1 Input file (with .ext, default .EPF): demo 111 demo Cu rol.90%, pt.reX DFB=demo 200 demo Cu rol.90%, pt.reX DFB=demo 220 demo Cu rol.90%, pt.reX DFB=demo SUGGESTED ROTATION 1.8 DEGREES Is this ok? Y



#### Rotated PFs: demo.rpf

This step required to bring material axes in line with Instrument axes, as discussed previously.



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#### HARMONIC ANALYSIS

(popLA page 4)

0. Quit

1. Return to Page 1

Find harmonic coefficients .HCF, completed PFs (.FUL) for:

2. Cubic crystal system

- 3. Hexagonal, tetragonal or orthorhombic crystal system
- 4. Compute SOD or COD from harmonic coefficients (slow!)
- 5. Recalculate pole figures .HPF
- 6. Inverse pole figures .HIP
- 7. List harmonic coefficients to screen or printer
- Note: To convert Aachen-format Bunge coeffs. to Kallend's binary

Roe coeff.file .HCF: use AC2Wlmn (outside this menu) -

Also need FAKTOR.CtW (J. Hirsch)

8. Establish coefficients for a given TRANSFORMATION

9. Apply TRANSFORMATION to given coefficients Please type a number from 0 to 9 -->

#### Harmonic analysis: input

Harmonic Pole Figure Analysis (Cubic)

CUBAN2

Enter name of data file (default .epf): demo Cu rol.90%,pt.reX 1demo 3 Pole figures read in. How many iterations on missing parts? 9 CUBIC ODF ANALYSIS FOR demo Sample symmetry: 0. Orthorhombic 1. Mirror perpendicular to Z Enter 0 or 1 == > 0Error output to: 1. printer 2. screen Enter 1 or  $2 \implies 2$
# Harmonic output

200 Reflection. Trunc. error = $.36$ Normalization = $.10E+01$							
220 Reflection. Trunc. error = .39 Normalization = .10E+01							
Severity = $1.712$ . Generated to $1 = 22$							
ERROR ESTIMATES: 1. Polefigures							
L	MEAN	111	200 22	20			
0	228E-06	.225E-06	.233E-06	.225E-06			
2	204E-02	.155E-02	.247E-02	.198E-02			
4	245E-02	.255E-02	.301E-02	.155E-02			
6.	146E-02	.201E-02	.114E-02	.101E-02			
8.	162E-02	.111E-02	.149E-02	.210E-02			
10	.127E-02	.113E-02	.716E-03	.174E-02			
12	.622E-03	.869E-03	.181E-03	.610E-03			
14	.124E-02	.120E-02	.111E-02	.139E-02			
16	.706E-03	.145E-03	.539E-03	.109E-02			
18	.545E-03	.786E-03	.306E-03	.424E-03			
20	.572E-03	.556E-03	.355E-03	.740E-03			
22	.764E-03	.665E-04	.591E-03	.118E-02			
ALL	.113E+00	) .106E+0	0 .103E+0	00 .127E+00			
2. Estimated avg. error in ODF .38							
RE-ESTIMATING MISSING PARTS OF POLEFIGURES							
Writing harmonic coefficients to demo .HCF							
Print out Wlmn coefficients ? Y							

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# From Harmonic analysis:

## demo.ful



## Home Page

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- Please type a number from 0 to 8  $\rightarrow$

# WIMV page

WIMV Analysis	(popLA page 3)	
0. Quit		Ļ
1. Return to Page 1		
WIMV: make .SOD and recalc. pole f	igures .WPF for:	
2. cubic, tetra-, hexagonal crystals; san	nple diad: up to 3 PFs, 13 poles	WIMV
3. trigonal cry.,gen'l.sample sym.,or hi	igher: up to 7 PFs, 25 poles	BWIMV
4. orthorhombic crystals; sample Z-dia	ad: up to 7 PFs, 25 poles	<b>WIMV386</b>
**or: orthorh./gen'l./7/25 **requires	386, DOS 5, and 4MB memory	**
Recalculate POLE FIGURES (even no	on-measured ones): make .APF ·	-
5. using .WIM matrix for the desired I	PFs (up to 3, 13 poles)	SOD2PF
6. using .BWM or .WM3 matrix for th	ne desired PFs (up to 7, 25 poles)	)
7. Calculate INVERSE pole figures fr	om .SOD: .WIP	OSOD2PF
(So far assumes tetragonal crystal sy	(mmetry) SOD2INV	
8. Make WIMV pointer matrix for new	w crystal structure and set of PFs	5 *
9. Make WIMV pointer matrix for any	y INVERSE pole figures: make .	WMI
Please type a number from 0 to 9>	INVGEN	

#### \*WIMVGEN/BWIMVGEN/WGEN386



Volume in drive C is SYSTEM Volume Serial Number is 3C25-9EB0 Directory of c:\x BCC112.BWM BE.BWM DU.BWM DU3.BWM DUNEW.BWM DUORTHOG.BWM DUOTHER.BWM **DUOTHER2.BWM** DUOTHER3.BWM DUREAL.BWM DYSPROS.BWM DUTRY.BWM FCC.BWM HF\_BWM MG.BWM ZINC4.BWM ZR.BWM 187,698 bytes 17 File(s) 2,837,057,536 bytes free 0 Dir(s) ODF ANALYSIS - WIMV ALGORITHM COPYRIGHT (C) 1987,1988 JOHN S. KALLEND \*\*\* Version September 1993 \*\*\* What is the name of the WIMU matrix (?.BWM) [Default is FCC] ==> Enter the name of the data file (Default extension .EPF): sm316a2.ful Enter sample symmetry 1. Orthorhombic 2. Diad on Z 4. Triclinic Enter 1, 2, or 4 ==> 4 111 5.0 90.0 5.0360.0 1 1 1-3 2 100 114 200 220 5.0 90.0 5.0360.0 1 1 1-3 2 100 114 5.0 90.0 5.0360.0 1 1 1-3 2 100 114 The minimum pole figure intensity is .01 Do you wish to raise the Fon? N

# WIMV input

Note: the "FON" is the name for the uniform ("random") background level; "raising the FON" means that the program will try to maximize this level. In practice, this makes little difference to the outcome.

**ODF ANALYSIS - WIMV ALGORITHM** COPYRIGHT (C) 1987,1988 JOHN S. KALLEND \*\*\* Version September 1993 \*\*\* Enter the name of the wimv matrix (?.WIM) [Default is CUBIC] ==>CUBIC Name of data file (default extension .epf): demo.ful Sample Symmetry is: 0. Orthorhombic 1. Diad on Z Enter 0 or  $1 \implies 0$ demo Cu rol.90%,pt.reX 111 5.0 90.0 5.0360.0 1 1 2-1 3 100 72 200 5.0 90.0 5.0360.0 1 1 2-1 3 100 72 220 5.0 90.0 5.0360.0 1 1 2-1 3 100 72 .01 The minimum pole figure intensity is Do you wish to raise the Fon? N

```
WIMV
output
```

Iteration 2 in progress Sharpening may cause larger error in iteration 3 Texture Strength (m.r.d.): 2.0 (= square-root of "Texture Index") Iteration 2 estimated OD error (%) = 36.1Iteration 3 in progress Texture Strength (m.r.d.): 2.1 Iteration 3 estimated OD error (%) = 30.5Iteration 4 in progress Texture Strength (m.r.d.): 2.2 Iteration 4 estimated OD error (%) = 13.2Iteration 5 in progress Texture Strength (m.r.d.): 2.2 Iteration 5 estimated OD error (%) = 10.4Iteration 6 in progress Texture Strength (m.r.d.): 2.2 Iteration 6 estimated OD error (%) = 8.5Continue? Y

WIMV output, contd. Continue? Y Iteration 35 in progress Texture Strength (m.r.d.): 2.5 Iteration 35 estimated OD error (%) = 1.8 Continue? Y Iteration 36 in progress Texture Strength (m.r.d.): 2.5 Iteration 36 estimated OD error (%) = 1.7Continue? Y Iteration 37 in progress Texture Strength (m.r.d.): 2.5 Iteration 37 estimated OD error (%) = 1.7Continue? n Normalization factor: .99 In output file, angles increase from 0 in nomenclature of 1. Kocks (need this one for WEIGHTS) 2. Roe/Matthies 3. Bunge (rotates plot +90 deg.) Enter 1,2, or 3 ==> 1

WIMV: demo.wpf



## "Massage" page

#### QUAD4

MASSAGE DATA FILES (mostly PFs)

(popLA page 2)

0. Quit

- 1. Return to Page 1
- 2. Make THEORETICAL defocussing & background file: .DFB (R. Bolmaro)
- 3. DIGEST Raw Data (.RAW), with experior theor. .DFB: make .EPF
- 4. ROTATE PFs or adjust for grid offsets: make .RPF or .JWC
- 5. TILT PFs around right axis: make .TPF (T. Ozturk)
- 6. SYMMETRIZE PFs: make .QPF or .SPF or .FPF
- 7. EXPAND PFs back to full circle (needed for WIMV & harm.): .FPF
- 8. SMOOTH PFs or ODs with Gaussian Filter (quad, semi, or full): make .MPF
- 9. Take DIFFERENCE between 2 files (PFs or ODs): make .DIF

## Expand WPF

DEMO QPF 4,890 10-0-93 11 | Volume in drive C has no label olume

Directory of C:\x\demo16FB |:32a DEMO.QPF

1 file(s) 4,890 bytes

0 dir(s) 2,147,155,968 bytes free

File not found

Directory of C:\x\demo16FB | Volume in drive C has no label olume

2,147,155,968 bytes free Make full pole figure from quadrant or semi Program by John Kallend Enter name of data file (with extension) : demo.wpf





# Combine exptl, WIMV pole figures for comparison

#### To return to program, type EXIT (from SAME subdirectory)

Microsoft(R) Windows 98 (C)Copyright Microsoft Corp 1981-1999.

C:\x\demo>copy demo.ful+demo.fpf demo.cmb

## *Exptl: top row; WIMV: bottom row*



## *Exptl: top row; WIMV: bottom row*

Filename root: demo\_cmb



#### quadrants or (circles): 1,2,3-6,7-12 1-2,3-11 (8) semi-circles: : 1,2,3-12 1-2,3-11 Enter the number of plots on page ( $\leq 12$ ) $\rightarrow 3$ Enter name of data file # 1 Scanning data set identified by:

Cu rol.90%, pt.reX calculated from SOD 8-OCT-93 strength= .00 demo PROJ

--> demo.wip

SOD2INV

Plot Inv. PFs

SOP3 0 to start with this data set n to skip n data sets --> () Scanning data set identified by: Cu rol.90%, pt.reX calculated from SOD 8-OCT-93 demo strength= .00 PROJ SOP2 Scanning data set identified by: Cu rol.90%, pt.reX calculated from SOD 8-OCT-93 strength= .00 demo SOP1 PROJ THE FILE CONSISTS OF SOD SECTIONS: 0 Plot default (full or quarter circles) 1 Plot cubic inverse pole figures 2 Plot tetragonal inverse pole figures 3 Plot hexagonal inverse pole figures 4 Plot trigonal inverse pole figures





## Home Page

popLA: preferred orientation package - Los Alamos (Page 1)

U.F. Kocks, J.S. Kallend, H.R. Wenk, A.D. Rollett, S.I. Wright (April 1995)

0. QUIT

- 1. Get specimen DIRECTORY and VIEW a file
- 2. MASSAGE data files: correct,rotate,tilt,symmetrize,smooth,compare
- 3. WIMV: make spec.SOD; calculate PFs and inverse PFs; make matrices
- 4. HARMONIC analysis: COMPLETE rim (.FUL), get Roe Coeff.file (.HCF)

5. CONVERSIONS, permutations, transformations, paring

- 6. DISPLAYS and plots
- 7. Derive PROPERTIES from .SOD or .HCF files, make WEIGHTS file for simul.
- 8. DOS (temporary: type EXIT to return)\_

Please type a number from 0 to 8 -->

## Conversions page 5

CONVERSIONS of SODs, HCFs, and discrete angles files (popLA page 5)

- 0. QUIT
- 1. RETURN to Page 1

2. Permute axes in .SOD

--- ORIENTATION DENSITY FILES ----

#### SOD2COD

- 3. Make .COD from .SOD file (or .CHD from .SHD)
- 4. Make OBLIQUE sections from .SOD file: .SON,.CON, or .SHN,.CHN from .SHD (Note: no projections; use the one from end of .COD or .SOD)
- 5. Pare to SUBSET for display: make .SOS or .COS (or .SHS,.CHS)
- --- DISCRETE ORIENTATION FILES ---
- 6. Convert generic MILLER INDICES to any Euler angles

- PARE
- 7. DIOR: Add crystal and sample symmetries, permute axes, change angle convention, or make DENSITY file from DISCRETE grain file

```
POD
input
```

demo Cu rol.90%,pt.reX 37 WIMV iter: 1.7%,Fon= 0 2					
SODK $Psi=90.0$					
Scanning data set identified by:					
demo Cu rol.90%,pt.reX 37 WIMV iter: 1.7%,Fon= 0 2					
SOP3 Psi=PROJ					
THE FILE CONSISTS OF SOD SECTIONS:					
0 Plot default (full or quarter circles)					
1 Plot cubic inverse pole figures					
2 Plot tetragonal inverse pole figures					
3 Plot hexagonal inverse pole figures					
4 Plot trigonal inverse pole figures					
0					
Absolute MAXIMUM of all plots in file = $8358$ .					
Absolute MINIMUM of all plots in file $= 0$ .					
Now you will determine the intensity scale to be used,					
on the basis of 8 major contours.					
(Some choices will later put 2 intervals each.)					
Choose highest contour value <default=max.></default=max.>					
<e.g.: 200,400,800,1600,3200="">&gt; 1600</e.g.:>					
How many major contours below intensity 1.0?					
<e.g.: 1,="" 2="" 3,=""></e.g.:>					
<default lowest="" next="" specify="" to="" value=""> <math>&gt; 2</math></default>					

## Demo.sos



## Demo.cos



## Conventional Cartesian plots

The conventional plotting approach is to use Cartesian (square) plots, as you find in most papers and books.

We illustrate plotting using the programs smoothsod[.f90] (for smoothing orientation distributions with a Gaussian filter, and sodcon[.f] for contour plotting. The latter has options to plot with line contours, or solid colour. It can also plot ODs for hexagonal materials where one generally wants to limit the third angle to the range 0-60° because of crystal symmetry. These are available in texture\_subroutines on my website. The latter program must be compiled with the package of routines called psplot.txt, which you can find at <u>www.nova.edu/ocean/psplot.html</u>.

## DEMO.SOD





## DEMO.COD





Input file demo\_unix.cmh Smoothed (5°)

## 3D view (Paraview)

See neon.materials.cmu.edu/texture\_subroutines for programs



$$\mathbf{x} = \boldsymbol{\phi}_1, \, \mathbf{y} = \boldsymbol{\Phi}, \, \mathbf{z} = \boldsymbol{\phi}_2$$

Use SOD2vtk.f to get a VTK file for 3D viewing

#### PROPERTIES

- 0. Quit
- 1. Return to Page 1
- 2. Assign WEIGHTS to discrete grains file from .SOD
- (Need Kocks style Euler angles in both .SOD and TEXfile -
- \_ can convert the latter in DIOR, p.5,#7)
- 3. Average ELASTIC properties (Reuss, Voigt, Hill, self-consistent) (Program by C. Tome) Input ELTEX.DAT, ELMOD.DAT; out ELOUT?.DAT
- 4. SIMULATION of polycrystal PLASTICITY from weighted grains file LApp code: with rate sensitivity and grain shape effects,

for all crystal and sample symmetries (not much twinning):

calculate current yield surface, Lankford coefficients;

predict texture development, Taylor factors,

stress/strain curves for all straining paths. Up to 1152 grains.

SHEET properties directly from harmonic coefficients (Kallend)

(only for orthotropic plane strain, cubic metals):

LANK

5. Yield locus section (11,22) for any angle in plane (Bishop-Hill)

6. Lankford coefficients (Hosford-Backofen model)

Please type a number from 0 to  $6 \rightarrow$ 

63

# Lankford output

Plastic anisotropy calculations for FCC, BCC metals from harmonic coefficients. Program by John Kallend (C)1969 What is the specimen name (.HCF Assumed)? demo Plasticity data for demo Cu rol.90%,pt.reX RESTRICTED (R) or PENCIL (P) glide? Enter P or R : ==> rParameters calculated: M = Taylor Factor R = Lankford parameter qmin = width/length strain beta = ratio of plane strain strengths Mez=o/Mey=o Restricted glide Angle М R qmin Beta

0	3.16	.87	.46	1.00
15	3.13	.82	.45	.99
30	3.10	1.19	.54	1.02
45	3.04	1.62	.62	1.03
60	2.99	1.31	.57	1.03
75	3.01	.89	.47	.99
90	3.05	.82	.45	.96

Press any key to continue . . .

PROPERTIES

(popLA page 7)

#### 0. Quit

1. Return to Page 1

#### **WEIGHTS**

- 2. Assign WEIGHTS to discrete grains file from .SOD
- \_ (Need Kocks style Euler angles in both .SOD and TEXfile -
- can convert the latter in DIOR, p.5,#7)
- 3. Average ELASTIC properties (Reuss, Voigt, Hill, self-consistent) (Program by C. Tome) Input ELTEX.DAT, ELMOD.DAT; out ELOUT?.DAT
- 4. SIMULATION of polycrystal PLASTICITY from weighted grains file -
  - LApp code: with rate sensitivity and grain shape effects,
  - for all crystal and sample symmetries (not much twinning):
  - calculate current yield surface, Lankford coefficients;
  - predict texture development, Taylor factors,
  - stress/strain curves for all straining paths. Up to 1152 grains.
- SHEET properties directly from harmonic coefficients (Kallend)
  - (only for orthotropic plane strain, cubic metals):
- 5. Yield locus section (11,22) for any angle in plane (Bishop-Hill)
- 6. Lankford coefficients (Hosford-Backofen model)

Please type a number from 0 to 6 -->

65

## WEIGHTS

- What does WEIGHTS do?
- Think of WEIGHTS as doing a merge between the texturebeing-sampled (i.e. the SOD file made from the popLA analysis or from binning of oim2wts output) and the random-set-of-orientations-to-be-fitted, so that the list used as input to VPSC is long enough to be representative (via the weighting) but short enough to give reasonable run times. Thus WEIGHTS asks 1st for the texture-beingsampled and 2nd for the list-to-be-fitted. Using a long list of randomly chosen orientations, e.g. random200k.wts, for the 2nd input gives you the freedom to pick a larger or smaller set of orientations to be fitted.
- In general, use SOD datasets with no sample symmetry (1<sup>st</sup> Euler angle 0-360°).

Making a .WTS file

Directory of C:\x\demo16FB | Volume in drive C has no label olume

2,147,155,968 bytes free

----- ------

For discrete grains files, use the following (in c:\x): filename min.cry.sym min.sam.sym use #grains:

## WTS, contd.

Discard grains below a certain weight? Which? 0.

```
1
texran : use any portion (only file when less than tetr.cry.sym.)
 Evm F11 F12 F13 F21 F22 F23 F31 F32 F33
 0 000 1 000 0 000 0 000 1 000 0 000 0 000 0 000 1 000
Kocks: Psi Theta phi weight (up to 6 state parameters, f8.2) XYZ=12
Is this a file of triplets to be averaged <1>? 0
How many orientations total? 1500
Do you wish to bring grains from outside the irreducible area
 into it, by applying 360/PHImax-fold crystal Z-axis?
 (Use 0 with TEXLAT.WTS, TEXISO.WTS, TEXCUB.WTS)-> 1
Writing file
demo .wts
681 grains written
Volume fraction 01 discarded
You may wish to rerun with different limit on weights...
For grain-shape effect, you must manually adjust F in .WTS file!
(Also, you may wish to record vol.fraction discarded in 1st line.)
```

• Modern versions of WEIGHTS have options to read and write Bunge angles, to adjust the format of the output for use as VPSC input, and to read hexagonal textures.

# FAQs: POD and PODIN

- A frequent problem with using popLA for the first time concerns the main graphics program, POD. This program expects to see a file called PODIN. This file merely serves to record what parameters were used the last time that POD was run.
- The file is available from Rollett's popLA page: neon.materials.cmu.edu/rollett/popLA
- Even if you have the file present in your \X directory, you will still need to copy it into whatever directory you are working in (copy C:\X\PODIN .).
- Note that the main issue with POD under XP is that "PrintScreen" no longer works. An alternative approach to graphics is to use postscript-based graphics. Programs (scripts) exist to plot pole figure information with GMT [Generic Mapping Tools, <u>http://gmt.soest.hawaii.edu/</u>]. The script is called "Draw\_Stereograms" and can be found in texture\_subroutines in a folder called "plotting with GMT" on my website. There is also a small conversion program called "pf2GMT.f" that converts data files to GMT format, for Draw\_stereograms to use as input.
- Another alternative is to use DOSBox, which is a DOS emulator freely available just type "DOSBox" into Google and follow the link(s). As of 15-Apr-2012, this works very nicely under OS X 10.6. I used "Boxer" and I drop the popLA folder onto Boxer which launches it as running on the C: drive, just as it needs to be. This also works for the Phillips conversion program to convert data from Phillips/Panalytical systems into popLA format. Very important supplemental instructions can be found at this URL (many thanks to Carl Necker):
- <u>http://www.mmnt.net/db/0/0/ftp.lanl.gov/public/ctn</u>
- In particular, make sure that you use popLA2.bat, in place of the older batch file (popla.bat). Also make sure that you execute autoexec.bat (which you may have to copy from autoexec.pop) before you try to run popLA.

## FAQ: Standard Sequence

- Q: A reasonable question is "what sequence of steps should I use to analyze a set of pole figures?"
- A: The following page lists a sequence of steps that will work under most circumstances. For details on how to execute each step, see the main body of this lecture. Above all, be careful to check your results by plotting them as you go along. The main check is that the recalculated pole figures from WIMV *must* resemble the input pole figures (as .EPF, i.e. corrected and normalized).

# FAQ: Standard Sequence: 2

- 1. Apply defocussing correction, background subtraction and normalization (RAW to EPF).
- 2. Apply in-plane rotation to maximize orthorhombic sample symmetry and/or align the texture with the reference frame (EPF to RPF).
- 3. Apply the harmonic analysis so as to improve the normalization (RPF to FUL).
- Apply the WIMV analysis to calculate an Orientation Distribution (FUL to SOD + WPF); do not use any sample symmetry (triclinic).
- 5. Plot the WPF pole figures and compare with the EPF pole figures. Do not proceed unless good agreement is evident.
- 6. Calculate a set of weighted orientations based on the calculated texture (SOD to WTS). Use random20k.wts or random200k.wts as the input list of randomized orientations.
- 7. In order to use the WTS file as input to VPSC, the 4<sup>th</sup> line must be edited so that the first character specifies the type of Euler angles (e.g. K for Kocks, B for Bunge, R for Roe), with a blank space and then the number of grains/ orientations. This requires manual editing of the file in order to count the number of lines, which is the total number of lines, minus 4 (for the 4 header lines).

FAQs: DFB files

- DFB files contain data on defocussing (and background) corrections. An example of how the values vary with angle is shown on the right of the slide.
- An important point to be aware of is that the exact shape of each defocussing curve depends on the material and the machine. The material influence is primarily through the diffraction angles (correction is more important for small angles). The machine influence is primarily through the slit widths (acceptance angle at the detector, e.g.).
- The best way to obtain a defocussing curve for your particular material is to measure pole figures on a randomly oriented sample of that same material.
- Whenever you change material, or diffractometer, you can expect your defocussing corrections (and therefore DFB file) to change.




 To illustrate the effect of varying the defocussing, we analyze a data set for a steel sample with two different defocussing corrections and examine the impact on the quality of the OD calculation. The source of the 1st DFB is unknown and the curves cross in a rather unlikely fashion; the 2nd was generated with MAKEDFB (option #2 on page 2) using the theta values appropriate to Fe, Cu-Ka radiation, a slit width of 0.1° and a peak width of 1°.



## FAQs: DFB files #3

• Now we show the corrected . EPF files.



Note the more uniform intensity going out to the edges of the PFs in the second set.

## FAQs: DFB files #4



 And the .FUL files from performing a harmonic analysis:

Note that the harmonic analysis produces rather similar results because of the renormalization of the PFs.



## FAQs: DFB files #5



 And, finally, the .WPF files (from applying the WIMV analysis, no sample symmetry):

Note that using an incorrect defocussing correction will be most likely to give problems if you use the WIMV analysis directly on .EPF files. First applying the harmonic analysis and then using the .FUL dataset as input to WIMV is much more likely to be correctly normalized.



FAQs: conversion from X'Pert format data files

- Please find the description in Converting\_XPert\_to\_POPLA\_format\_KB.doc that is posted on the course website.
- As mentioned elsewhere, we recommend using DosBox (aka Boxer) to run DOS programs such as popLA and PhilConv.exe.
- Note that the program provided by Phillips (now PanAlytical) produces a popLA \*.raw file that has minor but significant errors on the second line of each file. These must be corrected before processing the data with popLA.



### DEMO.SOD









#### What is GMT?

GMT is an open source collection of ~60 tools for manipulating geographic and Cartesian data sets (including filtering, trend fitting, gridding, projecting, etc.) and producing Encapsulated PostScript File (EPS) illustrations ranging from simple x-y plots via contour maps to artificially illuminated surfaces and 3-D perspective views. GMT supports ~30 map projections and transformations and comes with support data such as GSHHS coastlines, rivers, and political boundaries, GMT is developed and maintained by Paul Wessel and Walter H. F. Smith with help from a global set of volunteers, and is supported by the National Science Foundation. It is released under the GNU General Public License.

REGIShttp://gmt.soest.hawaii.edu/ MUGMTS is an open source collection of ~60 tools for manipulating RES geographic and Cartesian data sets; makes postscript (EPS) files. ARR The shell script Draw Stereograms calls programs from this RETPACKAGE. It has the capability of drawing pole figures, inverse pole figures, and grain boundary character information. You GMT Pages maintained by running pf2GMT; Pauwhich works on any kind of popLA-style pole figure data.



./pf2GMT demo.wip

[ program digests the inverse PF data, converts to GMT format with {longitude,latitude,intensity}, giving 3 (typically) files with names demo\_wip1.gpf, demo\_wip2.gpf, demo\_wip3.gpf ] ./Draw\_Stereograms 3 demo\_wip IP \ ( wysiwyg/gray/polar/rainbow low-contour high-contour step stereo/ equal/ortho CUBIC/HEX/ORT )

Note that the script uses clipping to obtain only the SST (standard stereographic triangle).

# Sources of codes, scripts

000	Index of /rollett/texture_subroutines			
(000 📥 - 🜈 🚳 🐴	http://neon_materials_cmu_edu/rollett/texture_subroutines/ Index_of/rollett/texture_subroutines/plotting_with_GMT	3 <sup>10</sup>		
🖕 - 🚽 🥝 🏠 Θ	http://neon.materials.cmu.edu/rollett/texture_subroutines/plotting_with_GMT/ 🔻 🕨 💽 * mbuilder sintay	<b>Q</b> ) *		
Getting Started Latest Headlines 🔊	Carnegie Mellon Uni MIMP Carnegie Mellon Uni CMU Computational CMU Oracle Web Rep BOINC	»		
Sindex of /rollett/texture_subro	🛛 🤪 The GMT Home Page 🕲 🔀 mbuilder – Google Code 🕲	·		

### Index of /rollett/texture\_subroutines/plotting\_with\_GMT

	Name	Last modified	<u>Size</u>	Description
٢	Parent Directory		-	
2	Draw_stereograms	27-Mar-2007 20:34	14K	
2	gmt.soest.hawaii.edu	29-Mar-2007 14:57	52	
2	<u>misors Wgtd Ni ref degsl.dat</u>	28-Mar-2007 09:48	268K	
?	misors Wgtd Ni ref degs2.dat	28-Mar-2007 09:48	268K	
?	misors_Wgtd_Ni_ref_degs3.dat	28-Mar-2007 09:48	273K	
2	misors_Wgtd_Ni_ref_degs4.dat	28-Mar-2007 09:49	272K	
2	<u>misors_Wgtd_Ni_ref_degs5.dat</u>	28-Mar-2007 09:50	272K	
?	misors_Wgtd_Ni_ref_degs6.dat	28-Mar-2007 09:51	266K	
2	misors_Wgtd_Ni_ref_degs7.dat	28-Mar-2007 09:51	266K	
2	<u>misors_Wgtd_Ni_ref_degs8.dat</u>	28-Mar-2007 09:52	273K	
2	misors_Wgtd_Ni_ref_degs9.dat	28-Mar-2007 09:53	266K	
ľ	pf2GMT.f	10-Feb-2008 03:10	7.7K	

Apache/2.0.52 (White Box) Server at neon.materials.cmu.edu Port 80

### Issues with Open Source Graphics

- The script(s) to use GMT for pole figures can be found at neon.materials.cmu.edu/rollett/texture\_subroutines.
- GMT is best suited to Unix systems; on Windows the advice is to run it in a Unix window (Cygwin). Installation of GMT on a Mac requires prior installation of Developer Tools (including X11) - this is easy; then you must generate a script and run it - mildly scary when doing it for the first time. Also available from port (http://www.macports.org/); once "port" is installed, you can get GMT via "sudo port install gmt". As of June 2012, one can also install it via *fink* (similar to *port*, similar to *apt-get*). As of 2014, you can download a "DMG" installer for Macs, which makes installation very much easier. Once you have it installed, a long list of programs become available for the various processing steps - Draw\_stereograms automates this for you.
- The main reason to use GMT is that it handles spherical data very gracefully; does not require a regular grid, knows every standard projection, can smooth data, and allows annotation.
- PSPLOT is a simpler package because it is only a set of subroutines. As with most such packages, the authors like you to register as a user so that they that you are using it, and so that they can get the credit for the use. Significantly more effort is required, however, to write the Fortran code to make use of the capability and generate plots. Paul Lee (Ph.D., CMU/MSE, 1999) is credited with writing the original version of SODCON.



- Basic sequence demonstrated that takes you from RAW pole figures, as measured on an x-ray goniometer to an Orientation Distribution.
- Many more functions available.